# Model PO318S

# STRADDLE BEARING POWER TAKE-OFF SELF-ADJUSTING P0318S

### QUALITY IS STANDARD

- · OPTIONAL SINTERED IRON PLATES
- NO PILOT BEARING
- · AIR ACTUATED
- STRADDLE BEARING DESIGN
- · CREATES 25% HIGHER TORQUE CAPACITY
- · EASE OF INSTALLATION
- · REMOTE ACTUATION & CLUTCH ADJUSTMENT NOT REQUIRED
- · ALLOWS FOR MAXIMUM SIDE LOAD CAPABILITY



## SPECIFICATIONS - P0318S002, P0318S003

| Model<br>Number | SAE<br>HSG. | Max. Input Torque<br>Nm (lb-ft) | Maximum<br>Safe Speed | Dim. "A"<br>mm (in) | Dim. "B"<br>mm (in) | Dim. "C"<br>mm (in)            | Weight<br>kg (lbs) |
|-----------------|-------------|---------------------------------|-----------------------|---------------------|---------------------|--------------------------------|--------------------|
| P0318S002       | 0           | 22,725<br>(16,762)              | 2150                  | 867.6 (34.15)       | 320.7 (12.62)       | 25.6 x 241.5<br>(1.00 x 9.50)  | 551 (1212)         |
| P0318S003       |             |                                 |                       | 911.9 (35.90)       | 365.0 (14.37)       | 25.6 x 266.7<br>(1.00 x 10.50) | 600 (1320)         |

#### LOAD CLASSIFICATIONS BASED UPON AGMA LOAD CHARACTERISTICS

| PRIME MOVER                                | DURATION              | DRIVEN MACHINE LOAD CLASSIFICATIONS |                |             |  |
|--|-----------------------|-------------------------------------|----------------|-------------|--|
| PRIME MOVER                                | OF SERVICE            | UNIFORM                             | MODERATE SHOCK | HEAVY SHOCK |  |
| Electric motor                             | Up to 3 hours per day | 1.00                                | 1.25           | 1.50        |  |
|  | 3-10 hours per day    | 1.00                                | 1.25           | 1.75        |  |
|  | Over 10 hours per day | 1.25                                | 1.50           | 2.00        |  |
| Multi-cylinder internal combustion engine  | Up to 3 hours per day | 1.00                                | 1.25           | 1.75        |  |
|  | 3-10 hours per day    | 1.25                                | 1.50           | 2.00        |  |
|  | Over 10 hours per day | 1.50                                | 1.75           | 2.25        |  |
| Multi-cylinder internal                    | Up to 3 hours per day | 1.50                                | 1.75           | 2.25        |  |
| combustion engine                          | 3-10 hours per day    | 1.75                                | 2.00           | 2.50        |  |
| with high torque rise                      | Over 10 hours per day | 2.00                                | 2.25           | 2.75        |  |
| Single cylinder internal combustion engine | Up to 3 hours per day | 1.25                                | 1.50           | 2.00        |  |
|  | 3-10 hours per day    | 1.50                                | 1.75           | 2.25        |  |
|  | Over 10 hours per day | 1.75                                | 2.00           | 2.50        |  |

All clutch engagements to be with prime mover below 1000 RPM. High inertia loads may require use of larger clutch.

Contact Twin Disc application engineering department for assistance.

TO CALCULATE APPLICATION TORQUE:

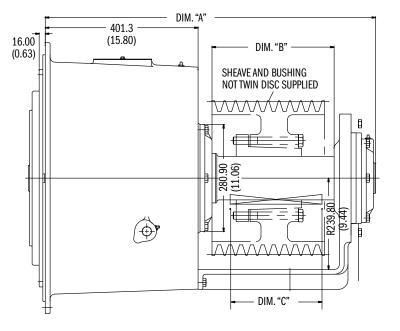
 $\frac{5252 \text{ x HP}}{\text{Engine RPM}} = \text{Torque}$ 

Torque x Load Factor = Application Torque

Use load factor from chart at left



Specifications subject to change without prior notice in the interest of continual product improvement. Contact your local Twin Disc representative for engineering specifications.



Dimensions are in mm (inches)

#### STANDARD AND STRETCH SIDE LOAD CAPACITY VALUES

| S DIMENSION<br>mm (in) | 2100 RPM MAX. LOAD<br>Nm (lbs) | 1800 RPM MAX. LOAD<br>Nm (lbs) | 1200 RPM MAX. LOAD<br>Nm (lbs) |
|------------------------|--------------------------------|--------------------------------|--------------------------------|
| 127.0 (5.0)            | 67165 (15100)                  | 70278 (15800)                  | 79619 (17900)                  |
| 152.4 (6.0)            | 73837 (16600)                  | 77395 (17400)                  | 87181 (19600)                  |
| 177.8 (7.0)            | 81843 (18400)                  | 85846 (19300)                  | 96966 (21800)                  |
| 203.2 (8.0)            | 83622 (18800)                  | 87626 (19700)                  | 97856 (22000)                  |
| 228.6 (9.0)            | 78730 (17700)                  | 82288 (18500)                  | 92074 (20700)                  |
| 254.0 (10.0)           | 70723 (15900)                  | 73837 (16600)                  | 82510 (18550)                  |
| 279.0 (11.0)           | 64051 (14400)                  | 66720 (15000)                  | 74726 (16800)                  |

The following general formula should be used for determining the actual applied load:  $L = \frac{126,000 \text{ x HP}}{\text{N x D}} \text{ x F x LF}$ 

- WHERE L = Actual Applied Load (lbs)
  - N = Shaft Speed (RPM) D = Pitch Diameter (in) of Sheave, etc.
  - F = Load Factor
  - 1.0 for Chain or Gear Drive, 1.5 for Timing Belts, 2.5 for All V Belts, 3.5 for Flat Belts
  - LF = 2.1 for Reciprocating Compressors and other Severe Shock Drives and 1.8 for Large Inertia Type Drives (i.e. crushers, chippers, planers, etc.)

Compound Drives and Power Engaged Power Take-Off applications must have written factory review.

Twin Disc, Incorporated reminds users of these products that their safe operation depends on use in compliance with engineering information provided in our catalog. Users are also reminded that safe operation depends on proper installation, operation and routine maintenance and inspection under prevailing conditions. It is the responsibility of users (and not Twin Disc, Incorporated) to provide and install guards or safety devices which may be required by recognized safety standards or by the Occupational Safety and Health Act of 1970 and its subsequent provisions.

For nearly a century, we've been putting horsepower to work by designing, engineering and manufacturing rugged-duty industrial products. Our products and our reputation are bolted to the most renowned engine manufacturers and equipment OEMs in the world. Our mission is to make your machines and vehicles more productive, more durable, more operatorfriendly, more cost-effective. From design and installation consultation through aftersale support, Twin Disc and its distributors are committed to your business. No one knows more about managing horsepower in more ways than Twin Disc.

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