

POSITION DESCRIPTION

Job Title CNC Machine Operator & Set-Up **Department** Manufacturing

Reports To Branch Manager **Location** Mentor, Ohio

Job Purpose / Performance Outputs:

Sets up, runs, proves-out / trouble-shoot the process and edits NC/CNC machines
Produces finished parts to specifications.

Essential Functions Performed: (Other functions/tasks may be required besides those listed)

- Sets up and proves-out (first good part) the CNC machine and program
- Assists and trains other operators
- Expedites work through the shop
- Performs machine repairs and part repairs
- Evaluates and recommends machining process improvements
- Acquires and maintains tooling re-inventory
- Performs general preventative maintenance
- Develops tooling improvements and cost savings
- Assists with quality control with gage set-up and set up of inspection criteria
- Assists in secondary operation set-up and run (machine 400,500,600,700)
- Performs deburr
- Operates manual machines as qualified and needed
- Operates material handling equipment

Core Job Competencies (skills, knowledge, abilities) Required:(Others may be required)

- * Blue print reading
- * Knowledge of Perishable tooling
- * Knowledge of CNC machine programming, operations and metal removal
- * Knowledge of safety and housekeeping requirements
- * Knowledge of chucks and fixtures
- * Basic math and trigonometry
- * Operate material handling equipment
- * Hand tools knowledge
- * Knowledge of machine preventative maintenance
- * Knowledge of basic machine repair
- * Knowledge of material handling equipment

JOB PREREQUISITES (needed upon job entry) Position: CNC Mach. Set-up/Oper

Minimum Education Level, Type, Certification :

High School Diploma and Two Years of Trade School

Specific Experience - Amount and Type:

5years minimum experience in a manufacturing machine shop
5 years minimum experience with CNC Machines

JOB CONDITIONS / REQUIREMENTS - Hours, Travel, Physical, Tools, etc.:

Manufacturing metals .machine shop environment
Normal day hours and potential night hours
Own tools

Contacts Required (inside/outside the organization(s)):

Interacts occasionally with external vendors and customers
Interacts frequently with internal departments parts and service and company branches

Benefits:

Full healthcare benefits incl dental and vision. Paid vacation, sick and holiday pay. 401k including Employer match. EEOC employer.

Contact: Email resume to careers@glpower.com